



# HC-5619

## Optically Clear UV-curable Hard Coat

### Features

- Anti-fingerprint, anti-scratch and anti-fog
- High Tg
- Excellent steel wool scratch resistance
- Fast UV-curable
- High hardness

### Description

- UV-curable hard coat

### Properties of cured HC-5619 on plastic

Test parameters	HC-5619
<u>Process</u>	
Solid content (%)	30
Solvent use and %	MIBK, 70
Viscosity of 30% solution (cps, 25°C)	6
<u>Film properties</u>	
% Transmission	93
% Haze	0.1
Pencil Hardness on PET	5 H
5H pencil with weight	600 gram
Adhesion	100/100
% T after steel wool (SW) test SW conditions = 100 g/cm <sup>2</sup> /100 time	92
Delta Haze after SW	0.1
Surface energy mN/m <sup>2</sup>	23
<u>Solvent resistance properties</u>	
Ethanol soak, 24 hrs (adhesion, appearance)	100/100*, O**
IPA soak, 24 hrs (adhesion, appearance)	100/100, O
Ethanol at 60 °C soak, 24 hrs (adhesion, appearance)	100/100, O
Adhesion after moisture (40 °C, 95% RH, 24 hrs)	100/100, O
QUV (72 hrs) - yellowing check	O
QUV + Ethanol soak x 72 hrs - adhesion check	100/100, O

\*100/100 = no delamination of the x-hatch test

\*\*O = no delamination, no haze, no pocket and is excellent appearance

### APPLICATIONS

UV-curable hard coat for plastic film

### TYPICAL PROPERTIES of NEAT RESIN

#### Liquid

Viscosity (cps, 25 °C)	5,000 to 6,000
Storage (°C)	20 - 25
Shelf life (15 - 25 °C)	3 months
Pot life (15 - 25 °C)	2 months

#### Cured film

Shrinkage (volume, %)	6
Hardness – Shore D	95
Glass transition temperature (DMA, °C)	115
Refractive index of cured film (25°C) @ 589 nm	1.51
Physical properties tested at 25°C, 50% RH (ASTM D638)	
Tensile strength, MPa	20
Elongation (%)	5
Modulus, MPa	1,500

### TYPICAL PROPERTIES of COATED FILM

Viscosity (cps, 25 °C in 50% PM)	6-8
Suggested solvent: Methyl Isobutyl Ketone (MIBK), Methyl Ethyl Ketone (MEK), propylene glycol monomethyl ether (PM or PGME), IPA, Ethyl Acetate or mixture of solvents	

Suggested hard coat solution for process: 40 – 50 wt % of neat HC-5619 in Methyl Isobutyl Ketone (MIBK) or 1:3 ratio of IPA and Ethyl Acetate.

### Process

Film:	Plastic films (treated plastic film will enhance adhesion)
Coating:	Wire bar, roller coat, knife coat, dip coat or spin coat
Pre-curing:	60 – 80 °C for 1 – 2 min, IR heating is acceptable
UV-curing:	High, medium pressure Mercury lamp or Fusion lamp
	UV dose: 500 – 600 mJ/cm <sup>2</sup>

### Properties of coated film (3-5 µm)

Pencil Hardness	
TAC film (10-15 µm)	4H – 5H
PET film	5H – 6H
PC substrate	5H – 7H
PMMA substrate	6H – 8H
Adhesion to film	Excellent
Steel Wool resistance	Excellent

To achieve the optimum hardness, a dilution of 40-50% of solid and a UV dose of >500 mJ/cm<sup>2</sup> are required.

\*\*\*Minimum intensity recommended for Spot lamp system: 300 mW/cm<sup>2</sup>

\*\*\*Minimum intensity recommended for Flood lamp system: 125 WPI or 49 Wp/cm

### SAFETY AND HANDLING

The un-cured adhesive can be cleaned from apparatus with isopropyl alcohol (IPA), MIBK, methyl ethyl ketone (MEK), or commercial alcohol based cleaning solution.

Use caution in handling this material. Avoid direct skin and eye contact. Use only in well ventilated areas. Use protective clothing, gloves and safety goggles. Read [Material Safety Data Sheet](#) before handling.

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